

**AMENDMENTS TO THE CLAIMS**

The listing of claims will replace all prior versions, and listings, of claims in the application.

Claims 1-59. (Canceled).

60. (Previously Presented) A compound which is O-desmethylvenlafaxine succinate.

61. (Previously Presented) The compound of claim 60, wherein the compound is a hydrate of O-desmethylvenlafaxine succinate.

62. (Previously Presented) The compound of claim 61 which is O-desmethylvenlafaxine succinate monohydrate.

63. (Previously Presented) A pharmaceutical composition comprising a therapeutically effective amount of O-desmethylvenlafaxine succinate and a pharmaceutically acceptable carrier or excipient.

64. (Previously Presented) A pharmaceutical dosage form comprising a therapeutically effective amount of O-desmethylvenlafaxine succinate and a pharmaceutically acceptable carrier or excipient.

65. (Previously Presented) An oral dosage form comprising a therapeutically effective amount of O-desmethylvenlafaxine succinate and a pharmaceutically acceptable carrier or excipient.

66. (Previously Presented) The oral dosage form of claim 65, wherein the dosage form is a tablet or capsule.

67. (Previously Presented) The oral dosage form of claim 65, wherein the dosage form is a sustained release formulation.

68. (Previously Presented) The oral dosage form of claim 65, further comprising a rate controlling polymer material.

69. (Currently Amended) The oral dosage form of claim 68, wherein the rate controlling polymer is hydropropylmethyl hydroxypropylmethyl cellulose.

70. (Previously Presented) The oral dosage form of claim 65, wherein the oral dosage form further comprises a binder.

71. (Previously Presented) The oral dosage form of claim 70, wherein the binder is microcrystalline cellulose.

72-78. (Canceled).